

TruTool TKA 1500 (without tool)



Technical data									
Bevel angles		30°		37.5°		45°		60°	
Max. bevel length (ls)		ls	hs	ls	hs	ls	hs	ls	hs
Steel 400 N/mm ²	mm	15	13	15	12,1	15	10,6	15	7,5
Steel 600 N/mm ²	mm	12	10,4	12	9,7	12	8,5	12	6
Steel 800 N/mm ²	mm	10	8,7	10	8,1	10	7,1	10	5
Aluminium 250 N/mm ²	mm	15	13	15	12,1	15	10,6	15	7,5
Minimum sheet thickness	mm	3 + hs							
Smallest inner radius	mm	30							
Smallest hole diameter Ø	mm	55							
Working speed up to	m/min	1,5							
Rated input power	W	2600							
Weight	kg	10							
Length/width	mm	679 / 197							






Included accessories

Hexagon wrench key set, guide vance, grease G3, protective eyewear, box for small parts, insertion aid, carrying case H4054 3

Product features

- 4-way reversible cutters, 3-way reversible radius cutters
- Cutter mounts available for 30°, 37.5°, 45°, 60° and for R2-R3-R4 radii
- Maximum stability with optimum pressure: for safe and precise machine control
- For bores from 55 mm diameter
- Machine can be ordered with or without tools to facilitate individual configuration

Consumables

Cutter	Cutter radius 2	Cutter radius 3	Cutter radius 4	Cutter CR radius 2
				
2420323 set of 10	1232676 set of 10	1232671 set of 10	1630310 set of 10	1232691 set of 10

Consumables

Cutter ST / CR / AL	set of 10, 2420323
Cutter radius 2	set of 10, 1232676
Cutter radius 3	set of 10, 1232671
Cutter radius 4	set of 10, 1630310
Cutter CR radius 2	set of 10, 1232691
Lubricating grease G1	25 g 0344969
Lubricating grease G1	250 g 1446686
Lubricating grease G1	900 g 0139440
Lubricating grease G3	100 g 0353969
Punch and nibble oil (steel)	500 ml 0103387

Accessories

Cutter mount 30° with integrated blade wheel Ø 36.2 mm for 4 cutter	2423975
Cutter mount 37.5° with integrated blade wheel Ø 36.2 mm for 4 cutter	2731086
Cutter mount 45° with integrated blade wheel Ø 36.2 mm für 4 cutter	2423973

Accessories

Guide vance	2767143
Insertion aid	2420198
Handle part	2445721
Hexagon wrench key set	2467043
Box for small parts	0353966
Protective eyewear	2488915
Carrying case H4054 3	2398010

TruTool TKA 1500

Cutters for steel / high steel / aluminium

Cutter mount with integrated blade wheel

Chamfer 30°	 2420323 (10x)	2423975		
Chamfer 37.5°		2731086		
Chamfer 45°		2423973		
Chamfer 60°		2423976		
	Cutter radius for steel / aluminium	Cutter radius CR		
Radius 2	1232676 (10x)		1232691 (10x)	
Radius 3	1232671 (10x)		-	2423977
Radius 4	1630310 (10x)		-	

Simply get started

For our top-of-the-line edge trimmer TruTool TKA 1500, we now offer a guide fence for processing long, straight sheets. This makes the run-in to the sheet metal extraordinarily easy. A positive side effect: the guide vance also serves as a practical protection against chips.

Advantages: edge trimmers

- No post-processing, dimensionally accurate bevel quality and uniform flange height
- No sparks
- Burr-free and oxide-free cutting area, with no emissions. Perfect preparation for subsequent coating
- High working speed
- Quick and tool-free setting of the chamfer length
- No sheet thickness limit
- Low feed force required

